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## QUOTATION

# Quotation PR-012246-3. CID# CL\_012706 Sales person PARRA LASSO, JOSE MARIA Creation date 16/05/2019 Email imparra@parcisa.com Mobile phone +34647236872

# CUSTOMER

**UAB HEGELMANN TRANSPORTE** AGRONOMIJOS G. 55 47480 KAUNAS Lituania

Phone ...: +370 37 788 600 Fax .: Email ....: <u>I.duncikas@hegelmann.com</u> Contact ..: Lukas Dunčikas Mobile ...:

Item number	
Quantity	1

## x6 SRC 30000 LITRES 2 COMPARTMENTS SEMITRAILER TANKER, ATP IN CERTIFIED, COMPRESSIBLE 2 bar, FOR THE TRANSPORT OF FOODSTUFF

# **1.1 TANKER CHARACTERISTICS**

Tank type	Self supporting semitrailer
Tank construction standards	ATP 2.0 bar (foodstuffs transport)
CE (PED) approval	Included
Tank shape	Straight cylindrical
Tank Diameter (mm)	2.000
Working pressure	2.0 bar.
Gross capacity (litres)	30000
Barrel material	Stainless steel
Barrel material quality	AISI-304L
Outer dish ends type	Spun torispherical (Korbbogen)
No. of baffles	1
Inner dish ends type	Spun torispherical (Korbbogen)
Notes	Central baffle in compartiment no. 2 with big type down hole
	for easy discharging of dense products

1.2 COMPARTMENTS	
No. of compartments	2
1st compartment capacity (litres)	6000
2nd compartment capacity (litres)	24000
1.3 INITIAL THICKNESS	
Shell thickness	2.50 mm.
Dished ends thickness	4.00 mm.
Bulkheads thickness	6.00 mm.







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# **1.3 INITIAL THICKNESS**

 Baffles	th	lick	ne	es	s	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	
Notes																									

# 3.00 mm.

A.T.P.

The thicknesses indicated in this contract correspond to the initial nominal thicknesses according to the norms that can apply for dimensional tolerances. These initial thicknesses could be reduced up to a maximum of 10% during the manufacturing processes

# 2.1 INSULATION AND CLADDING

ATP Certification	IN
Cladding material	0,6 thickness stainless steel, bright finish
Cladding front end type	Polyester
Cladding rear end type	Polyester
Cladding joint type	S/s strips with rubber gasket
Cladding strips material and finish	BA (brilliant) finish stainless steel
Strips rubber gasket colour	Black
3.1 MANHOLES	
Manholes	3
Brand & Type	Insulated & electropolised Ø500 mm Parcisa brand
Fixing bolts quantity	6
Bolts type	S/s swing-bolts with brass thread
Insulated manhole cover neck rings	Included
Manlids gaskets material	Nitryl for foodstuff
Manhole lid opening	To the front
Top spillbox type	Individual, square shaped, over the cladding, without isolation.
Manhole spillboxes quantity	3
Spillboxes lids	Double leaf, s/s, no isolation.
Spillbox lid/s opening	Front - rear
Spillbox lid/s type	Symmetric
Spillbox drains type	Individual, piped down the tank
Drain pipe/s diameter	D. 40 mm.
3.2 SAFETY AND RELIEF VALVES	
Vent valves	Stainless steel twin act 1 1/2" Fort Vale

Vent valves

### Stainless steel twin act 1 1/2" Fort Vale

The valves are intended for absorb small changes in volume caused by temperature fluctuations during transport. In any case, they are intended for entry or escape of air when gravity discharge or filling.

# 4.1 FOOTVALVES

- Footvalve/s type
- Footvalve/s brand
- Footvalve/s diameter

Manual top operated

Standard Parcisa

100 mm.







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## 2 OUTLETS

Outlet/s type
Discharging pipes track
Manifold outlet
Diameter of the collector pipe
Manifold outlet valve type
Manifold outlet valve make
Collector outlet connection
Diameter of manifold outlet valve
Notes

Manifold under and longwise the barrel Isolated and heated Rear 100 mm. Manual butterfly valve Standard Parcisa DIN 11851 coupling 100 mm. Butterfly valve on manifold close to the 2nd compartment

outlet to be able to isolate each compartment for discharging.

# 5.1 DETACHABLE MANIFOLD

Detachable rear manifold diameter
Exit coupling of manifold on left side
Valve type on manifold left side
Valve diameter on manifold left side
Coupling type on manifold left side
Manifold exit 1
Manifold valve type
Valve diameter on manifold exit port
Coupling type on manifold exit port
6.1 PUMPS
Pump 1
Pump 1 Pump 1 model
Pump 1 model
Pump 1 model

#### Lobe rotor

100 mm. Valve

Valve

100 mm. DIN 11851

Butterfly manual 100 mm.

DIN 11851 coupling

Butterfly mechanic

Unibloc 551 with heat chamber geared by 7,5 CV electric motor Electric control box included Big rear box, for outlets and pump. Brillant finish Start-Stop, turn inverter, Converter 220-380V, automatic, with overload protection Into an individual box Included With 15m cable and socket

# 7.1 HEATING SYSTEM

Heating coil type	
Lines no.	
Inlet	
Outlet	
Heating coil test pressure	

## 6

For hot water

Rear, inside unloading box Rear side, with safety valve and thermodynamic drain

2,00 kg/Cm2.



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# 7.2 HEATING SYSTEM

Heating system	
Heater model	
Expansion tank	
Fuel tank	
Valvulas de corte circuito	
Thermostat	
Connection system	
Location of the system	
8.1 CIP SYSTEM	
CIP line diameter	
CIP inlet value	

Plastic inside the box	
Included	
Analogical	
Plug connection	
Left side between landing legs	3

Into a stainless steel box

Hot water heating

At the front

Webasto thermo 300

CIP inlet valve
CIP ascent line location at rear
CIP type
Inlet to each compartment on top
Spray balls quantity
Plug for extra hose for top washing
Flexible piece in manifold to absorb dilatations
Notes

# 50 mm.

Manual butterfly valve

Outside the cladding

Cleaning balls

#### x3 Inlets, one per each neckring. Common for both, CIP and pressure air line. See point 9.1

and 1st axle

5 units : 1x C1 + 4x C2

With 1/2" valve and hose

Included

Included

For compartment 2, branches in two pieces and inlet on neckrings in order to have an inverted T with the balls on the points.

No box to keep these parts when dismantled. Supports to be inside each spillbox.

Plugs included for when the branches are dismantled.

## 9.1 PRESSURE AIR LINE

Through the CIP system
With safety valve and pressure gauge on inlet
Stainless steel
50 mm.
Outside the cladding
2 inlets: rubbing plate right side + at rear, inside discharging cabinet
S/s Elaflex coupling MK-50 2"/ VB-50 2"
1
x3 Inlets, one per each neckring with 2" butterfly pneumatic valve each.
Pneumatic controls to be into a PVC box inside the discharging cabinet at rear
x1 control to open the valve for C1 + x1 control to open the 2 valves for C2.
Common inlets for both, CIP and pressure air line.
Included
Uniact 1 1/2"







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# 9.1 PRESSURE AIR LINE

Notes

Full system with bacterio filter included, non returning valve, safety valve and pressure gauge, inside discharging box, with 2 possibilities: 1st to enter through the filter with butterfly valve to isolate from the 2nd that will be to put air directly without filtering.

10.1 BACTERIOLOGICAL FILTER	
Bacteriological filter brand	Donaldson
S/s filter housing	Included
No. of filtero	1
Filter/s model	Ultrafilter, for pressure, conection 1 1/2" Gas
Filter/s location	Inside the rear cabinet, with by-pass for filtered and non-filtered air
	In vertical position and with drain on the lower point.
11.1 TOP ATTACHMENT	
Cladding protection side rail	One side only. Ø22 mm st/st
Top dome/s access ladder	Stainless steel BA (brilliant)
Ladder location	Rear, left side
Collapsible handrail	Stainless steel 1m height
	Light defines the second level with a base dia in the ladder
Handrail raise/lower system	Hand driven, at ground level with a handle in the ladder
Brakes locked when handrail is raised	Included
Catwalk material	Aluminium
Catwalk location	Left side and between manholes (not at same level)
	Not at same level
Catwalk width between manholes	400 mm.
Dipstick type	Stainless steel, 2.000x20x5 mm
12.1 HOSECARRIERS	
Hosecarriers quantity	2
1st Hosecarrier type	Simple tube
Location	Right side
Material	BA stainless steel
Туре	Tube
Diameter	150
Length	6.000 mm.
Door type	Rear and front
2nd Hosecarrier type	Simple tube
Location	Left side
Material	BA stainless steel







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12.1 HOSECARRIERS	
Туре	Tube
Diameter	150
Length	6.000 mm.
Door type	Rear and front
Notes	Hosecarriers rear doors to be into the rear discharging cabinet
13.1 CHASSIS	
Chassis material	Stainless steel, matt finish
Connection supports - chassis	Welded
Rear bumper	Aluminium Aspock, CE standards
14.1 RUNNING GEARS	
GVW	34 T
Axles load	10 T
King pin load	24 T
Empty_weight (Approx)	7.400 Kg ± 5%
Rubbing Plate	8 mm Duplex Steel + 2" bolted Pin
Rubbing Plate height	1.200 mm.
Axles brand	SAF
Axles quantity	3
Maximum load per axle (Tonnes)	9
Suspension type	Pneumatic
Suspension supports type	Mild steel
Brake type	D430 mm Disc
Raise/Lower system	Manual up-down system
Lifter/s no.	1
Notes	1st Axle EBS to be protected on top and front by a st/st plate in order
NOTES	to avoid salt (front) and caustic (top) splashes.
14.2 BRAKE SYSTEM	
Brake system	E.B.S.
E.B.S. Configuration	2S/2M (1 axle sensorized)
Brake system brand	Wabco
15.1 TYRES AND RIMS	
Tyres quantity	7
Tyres size	Michelín 385/65 R22.5 X MULTI T
Rims quantity	7
Rims material	Aluminium





15.1 TYRES AND RIMS

PARCISA SLU Ctra. Tomelloso, km. 1,8 02600, VILLARROBLEDO Albacete-España Tel: +34 967141533 Fax: +34 967141533 e-mail:



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Rins model       Acca 22.5X11.75         Rins offset       Offset 120         Rins finish       Cutabilish         Spare wheel support       Standard Parcias matt 2B         Wheel tool wrench       1         16.1 LANDING LEGS       Image 100 math 20 math	15.1 TTRES AND RIVIS	
Rins finish       Durablefit         Spare wheel support       Standard Parcisa matt 28         Wheel tool wrench       1         16.1 LANDING LEGS       Joset 1500         Landing legs brand       Joset 1500         7.4 ATTACHMENT       Stag protection bars         Side protection bars       z, aluminium made, one fixed and other hinged.         Mudguards       PVC         Black colour with anti-spray flaps       2         Anti-spray flaps no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Ferry books       4         Sealing system       Weided washers on all susceptible parts         "C" Spanner.       Racord DN-60 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         19.0 THEERMOMETERS       1         Total of colboxes       1         19.0 THERMOMETERS       1         Thermometer/s no.       2         Thermometer/s fop.	Rims model	Alcoa 22.5X11.75
Spare wheel support       Bundard Parciaa matt 28         Wheel tool wrench       1         16.1 LANDING LEGS       Joint 1500         Landing legs brand       Joint 1500         17.1 ATT ACHMENT       Joint 1500         Side protection bars       s2, sluminium made, one fixed and other hinged.         Mudguards       PVC         Black colour with anti-spray flaps       Anti-spray flaps no.         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Ferry hooks       4         Sealing system       Weided washers on all susceptible parts         "C" Spanner       Racord DN-50 a D	Rims offset	Offset 120
Wheel tool wrench       1         16.1 LANDING LEGS       Landing legs brand       Gott L500         17.1 ATTACHMENT       Side protection bars       \$2. aluminium made, one fixed and other hinged.         Mudguards       PVC       Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Forry hocks.       2         Perry hocks.       4         Sealing system       Weided washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-60 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         1       Toolbox type         Stauless statel BA 740x500x500       Left side, between landing gears and 1st axie         19.1 THERMOMETERS       1         Thermometer/s no.       2         Thermometer/s type       Analog -20* to +160         Notes       Right alse         20.1 COUPLINCS       Included         DIN	Rims finish	Durabright
16.1 LANDING LEGS         Landing legs brand       Jost L500         17.1 ATTACHMENT       Side protection bars       x2, aluminium made, one fixed and other hinged.         Mudguards       PVC       Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stamines steel BA 740x500x500         Toolbox type       Stamines steel BA 740x500x500         Toolbox type       2         Thermometer/s no.       2         Thermometer/s no.       2         Thermometer/s no.       2         Thermometer/s type       Analog -20% to +160         Notes       Right side	Spare wheel support	Standard Parcisa matt 2B
16.1 LANDING LEGS         Landing legs brand       Jost L500         17.1 ATTACHMENT       Side protection bars       x2, aluminium made, one fixed and other hinged.         Mudguards       PVC       Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stamines steel BA 740x500x500         Toolbox type       Stamines steel BA 740x500x500         Toolbox type       2         Thermometer/s no.       2         Thermometer/s no.       2         Thermometer/s no.       2         Thermometer/s type       Analog -20% to +160         Notes       Right side		
Landing legs brand Uost L500 17.1 ATTACHMENT Side protection bars		1
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Side protection bars       x2, aluminium made, one fixed and other hinged.         Mudguards       PVC         Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C' Spanner       Racord DN-60 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500         Toolbox type       Stainless steel BA 740x500x500         Toolbox type       2         Thermometer/s no.       2         Thermometer/s no.       2         Thermometer/s no.       2         COUPLINGS       2         DIN 11851 Ø100 - Ø80       Included         DIN 11851 Ø100 - Ø80       Included         Baren couplings box       Included		Jost L500
Mudguards       PVC         Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box/es       PVC, individual box         Wheel chocks no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Record DN-50 a DN-80 a DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500	17.1 ATTACHMENT	
Black colour with anti-spray flaps         Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       1         Fire extinguishers box(es) no.       2         Percy hooks no.       2         Ferry hooks no.       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox (boxtion       Left side, between landing gears and 1st axle         19.1 THERMOMETERS       2         Thermometer/s no.       2         Thermometer/s fo.       2         Thermometer/s dive       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included	Side protection bars	x2, aluminium made, one fixed and other hinged.
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Anti-spray flaps no.       2         Fire extinguishers no.       1         Fire extinguishers capacity       6 Kg.         Fire extinguishers box(es) no.       1         Fire extinguishers box/es       PVC, individual box         Wheel chocks no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500         Toolbox type       Stainless steel BA 740x500x500         Toolbox location       Left side, between landing gears and 1st axide         19.1 THERMOMETERS       1         Thermometer/s no.       2         Thermometer/s type       Analog -20* to +180         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included	Mudguards	
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Fire extinguishers capacity       6 Kg.         Fire extinguishers box/es       PVC, individual box         Wheel chocks no.       2         Ferry hooks       4         Sealing system       Welded washers on all susceptible parts         "C" Spanner       Racord DN-50 a DN-80 y DN-80 a DN-120         18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500         Total of toolboxes       2         Thermometer/s no.       2         DiN 11851 Ø100 - Ø80       Included         Barren couplings box       Included		1
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18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500         Toolbox location       Left side, between landing gears and 1st axle         19.1 THERMOMETERS       Image: Comparison of the state	Sealing system	Welded washers on all susceptible parts
18.1 TOOL BOX       1         Total of toolboxes       1         Toolbox type       Stainless steel BA 740x500x500         Toolbox location       Left side, between landing gears and 1st axle         19.1 THERMOMETERS       Image: Comparison of the state		
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Toolbox location       Left side, between landing gears and 1st axle         19.1 THERMOMETERS       1         Thermometer/s no.       2         Thermometer/s type       Analog -20° to +160         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø80 - Elaflex MK-80       Included         Barren couplings box       Included		
19.1 THERMOMETERS         Thermometer/s no.       2         Thermometer/s type       Analog -20° to +160         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø80 - Elaflex MK-80       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included		
Thermometer/s no.       2         Thermometer/s type       Analog -20° to +160         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included	Toolbox location	Left side, between landing gears and 1st axle
Thermometer/s no.       2         Thermometer/s type       Analog -20° to +160         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included	19.1 THERMOMETERS	
Thermometer/s type       Analog -20° to +160         Notes       Right side         20.1 COUPLINGS       Included         DIN 11851 Ø80 - Elaflex MK-80       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included	Thermometer/a no	2
Notes     Right side       20.1 COUPLINGS     Included       DIN 11851 Ø80 - Elaflex MK-80     Included       DIN 11851 Ø100 - Ø80     Included       Barren couplings box     Included		Analog -20° to +160
20.1 COUPLINGS         DIN 11851 Ø80 - Elaflex MK-80       Included         DIN 11851 Ø100 - Ø80       Included         Barren couplings box       Included		-
DIN 11851 Ø80 - Elaflex MK-80         Included           DIN 11851 Ø100 - Ø80         Included           Barren couplings box         Included		
DIN 11851 Ø100 - Ø80         Included           Barren couplings box         Included		
Barren couplings box Included		
Location Into the discharging box		
	Location	Into the discharging box







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#### 21.1 ELECTRICAL SYSTEM Aspock Europoint III Lights kit Upper lights Aspock Led squared model Included Reversing motion sound alarm Connected to reverse motion signal Light inside discharging box Included 22.1 FINISHING Inner tank finish Passivated Acrylic paint (no metallic) Cladding dish ends finish White Cladding dish ends colour Running gear finish OEM coating and finish in axles, hubs and landing legs \_ \_ Reflective bands Both sides and rear dish end Not included Labelling "Nur für Lebensmittel" on both sides. Other marks 23.1 DOCUMENTS AND TESTS X-ray report Included Total each compartment Gauging certificate Certificate of Conformity Included \_ \_ Included Homologations Certificate \_\_Warranty\_\_\_\_\_ 1 year Included

Warranty certificate

N.I.F.: B02011344 Inscrita en el Registro Mercantil de Albacete el 5/02/2007, Tomo 796, Libro 560, Folio 68, Hoja AB-2323, Inscripción 17.ª N.I.F./V.A.T: ESB02011344





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